



Disclosure No.

Invention Disclosure - DBi Document No. 6190

invent

PD No.
200209928

Date Received
10/27/02

Collection
IPG

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General Information

Title Inkjet Recording Materials with High Image Quality and Performance

Abstract This invention describes the composition and construction of a inkjet recording materials. The inkjet recording materials of this invention has superior color gamut, Kod, humid bleed and humid fastness.

Projects Vegas

Products Everyday Photo Glossy Paper



Attachments

Attachments **Vegas_2_Trial_Formulations.xls** - [REDACTED] four scale-up formulations for Zanders (Uploaded by Tienteh Chen)

vegas_data.xls - [REDACTED] Vegas Weekly Photoscreening (Uploaded by Tienteh Chen)



Inventor Information

Inventors

Tienteh Chen	Hewlett-Packard Company	None
00591849	Americas (11AU-5631) 16643 4S Ranch Pkwy San Diego, CA 92127 United States [US]	None tienteh.chen@hp.com United States [US]
Richard J Mcmanus	Hewlett-Packard Company	San Diego
00256227	Americas (11AU-5631) 1154 Emerald Street San Diego, CA 92109 United States [US]	+1 (858) 655-3062 richard.mcmanus@hp.com United States [US]
Tony Pidding	Hewlett-Packard Company	San Diego
00256452	Americas (11AU-5631) 16395 Pinto Ridge Dr. San Diego, CA (858) 487-8904 United States [US]	+1 (858) 655-3804 tony_pidding@hp.com United States [US]
Barbara Walczak	Hewlett-Packard Company	San Diego
00646154	Americas (11AU-5631) 11754 Westview Pkwy. # 10 San Diego, CA 92126 United States [US]	+01 (858) 655-3861 barbara.walczak@hp.com United States [US]



Description of Invention

Problems Solved 1. color gamma
2. Kod
3. light fastness
4. humid bleed
5. humid color shift

Prior Solutions 1. use photo based paper instead of paper based paper
2. high coatweight (>25 GSM) on photo based paper to absorb ink vehicle
3. multipayer coatings to separate dye from ink vehicle and to improve coalescence
4. using mixtures of different water soluble polymers to achieve necessary IQ, et.al

Description The heart of this invention is the combination of very thin layer of polymeric or swellable ink receiving layer on a commercial off set and cast coated paper. Neither the composition nor the paper base used in this invention is new but the combination is novel. The main components of the ink receiving layer are (1) mixtures of two polyvinyl alcohols with 80 to 88% hydrolysis for optimum coalescence (2) boric acid as crosslinker to improve wet smudge and dry to touch(3) polysiloxane-polyethyleneoxide surfactant (Trade name Silwet) to reduce haze and mottle problem and (4) aluminum salts (aluminum chloride, aluminum formate) or poly(DADMAC) as mordants (5) cationic superfine colloidal silica (e.g. Ludox CL) to enhance Kod. The paper base used in this invention are coated paper (calendered or uncalendered) or cast coated paper.

Advantages Advantages of this invention are:
1) much lower coatweight than the high quality inkjet paper based on resin coated paper (swellable or porous). Usually 3-5 GSM is enough.
2) single layer coating
3) color gamut is superior to any other swellable or porous inkjet paper
4) black density (Kod) is higher than other swellable or porous inkjet paper
5) humid bleed and humid color shift are much better than media based on photo based paper
6) light fastness is comparable to the media cost much higher



Invention History

Published No

Announced No - 5/1/03 - The name of this program is "Vegas". This product intended to replace Metro and would be named "the Glossy Everyday Photo Paper". The product plan to be released Spring of 2003.

Disclosed No

Next Three Months Yes

Described Yes - Described in notebook 2645-187 and 188 on July 11/2002. First described the evaluation of formulations for Vegas project.

Built Yes - 7/11/02

Government Contract No

Related Disclosure No

Innovation Workshop No



Witnesses

Witnesses	Julio Alonso	Hewlett-Packard Company	San Diego
		Americas (111N-3131)	
		julio_c_alonso@hp.com	+1 (858) 655-3893
	Eric L Burch	Hewlett-Packard Company	San Diego
		Americas (11AU-5627)	
		eric_burch@hp.com	+1 (858) 655-5462

Classification

Recommended Classification IPG: Marking Materials/Media

Legal Techword media coatings - non-porous - -

Keywords inkjet media, swellable media, everyday photo paper, color gamut, polyvinylalcohol, aluminum formate, aluminum triformate, ludox CL, high gloss and Silwet surfactant

Administrative Record

Date Submitted October 16, 2002 11:48AM

Legal Clerk	Trisha Melcher	Hewlett-Packard Company	Corvallis
		Worldwide (0000-1623)	

PD Number 200209928

Date Received by Legal October 27, 2002

	Rev. 1a	Rev. 1b	Rev. 1c	Rev. 1d	5	6	7	8	9
	60	60	60	60					
	40	40	40	40					
	0	0	1	5					
ormate	2	2	0	0					
	2	2	2	2					
	10	10	10	10					
	0.0%	0.5%	0.5%	0.5%					

Percent Solids =	1	1	1	1	
Sample Size =	8	8	8	8	

Percent Solids of Starting Materials

Mowiol 8-88
Mowiol 15-79
Catiofast CS
Aluminum Diformate
Boric Acid
Ludox CL
Silwet L-7210
Pluronic 25R4

1

					%
					grams

Photo Screening Dashboard

Thom Brown

10/27/200

Week 23

Week	Sample	Label	Project	Raw data link
				DJ970c/Chinook file = Spunge2premtphobst970 or spunge2phobst970
				ink = Chinook 6.1
				Firmware = 6
				Image Quality
	Coalescence - (rank 1-5)			
	DOI			
	Gamut CIELab Volumes			
	Gamut Munsell Volumes			
	Gloss/Haze Uniformity			
	Gloss - Average			
	Gloss - Std Dev			
	Gloss - Min			
	Gloss - Max			
	Gloss - Unimage - min			
	Gloss - min color			
	L* min			
	Kod			Permanence
	Humid Bleed (mills) worst color			
	Humid Bleed (mills) k halo			
	Humid Bleed (μ) worst color			
	Humid Bleed (μ) k halo			
	Humid Color Shift (ΔE94) avg 10 gray			
	LightTrade Fadometer Glass			
	Pure cyan			
	Pure magent			
	Pure yellow			
	Failure Mode			
	Years to fail for Failure Mode			
	AF1-2 weeks			
	Pure cyan			
	Pure magent			
	Pure yellow			
	AF1-4 weeks			
	Pure cyan			

Pure magent
Pure yellow
Waterdripastnes
Wet Smudg

Malibu, Pele/Iris file = sponge2prem+phtobst.vip or sponge2photobst.vip
Ink = pele / iris
Firmware
Porous Media Print Mode?
Dry to Touch
Image Quality
Coalescence - (rank 1-5)
DOI
Gamut CIELab Volumes
Gamut Munsell Volumes
Gloss/Haze Uniformity
Gloss - Average
Gloss - Std Dev
Gloss - Min
Gloss - Max
Gloss - Unimage - min
Gloss - min color
L* min
Kod
Permanence
Humid Bleed (mils) worst color
Humid Bleed (mils) khalo
Humid Bleed (μ) worst color
Humid Bleed (μ) khalo
Humid Color Shift (ΔE94) avg 10 gray
Lightfade/Fadeometer/Glass
Pure cyan
Pure magent
Pure yellow
Failure Mode
Years to fail for Failure Mode
AF132 week
Pure cyan
Pure magent
Pure yellow
AF134 week
Pure cyan
Pure magent
Pure yellow
Waterdripastnes
Wet Smudg

137	67	409	346	229	278	253	383	120
2.	4.	1.	1.	1.	2.	2.	2.	3.
4.0	5.0	4.0	4.0	3.0	4.0	4.0	4.0	4.0
4.5	4.5	4.5	4.0	3.5	4.5	4.0	4.0	4.3
32	33	11	10	10	12	11	15	42
442358	405448	459408	463741	433217	459512	472376	473666	432265
1693	1560	1754	1770	1660	1754	1801	1805	1657
Average	Good	Good	Good	Good	Good	Good	Good	Average
35	33	11	12	11	17	16	20	37
9	8	1	2	2	3	3	4	8
25	25	10	9	9	11	11	13	31
53	49	13	14	13	19	19	26	55
28	1	3	3	4	6	8	4	24
Cyan 50% Black 100	Cyan 100	Cyan 100	Black 100	Black 100	Magenta 1	Cyan 50%	Cyan 50%	
3.8	9.6	2.6	2.4	5.1	3.2	2.2	2.2	4.0
2.43	2.01	2.60	2.58	2.28	2.65	2.71	2.78	2.43
7	13	4	6	5	4	5	5	5
4	10	3	3	3	3	3	3	3
168	325	112	150	135	112	114	130	124
89	246	64	74	71	71	66	79	79
3.5	4.6	2.6	3.0	3.9	3.0	2.8	4.3	5.6
116	53	375	254	302	173	241	207	100
2.	4.	2.	2.	2.	2.	2.	2.	3.

62	280	306	370	187	175	135	0.2	47.8
4	2.	2.	2.	2.	2.	3.	2.9	19.2
							120	73
							3.	4.
5.0	3.5	3.0	3.5	3.0	3.5	3.5	4.0	5.0
4.5	4.3	4.3	4.3	4.0	4.5	4.3	4.3	4.5
32	5	8	12	11	10	10	42	36
402598	458519	459074	475840	448747	452918	467350	426659	400654
1550	1751	1753	1813	1716	1731	1783	1636	1543
Good	Good	Good	Good	Good	Good	Good	Average	Good
32	7	11	16	11	11	13	38	33
7	1	2	3	1	1	2	9	7
24	5	8	11	10	9	9	31	26
47	8	13	20	13	12	15	56	48
4	3	3	4	1	2	6	25	3
Black 100	Black 100	Black 100	Black 100	Black 100	Black 100	Black 100	Cyan 50%	Black 100
9.5	2.5	2.7	1.5	2.0	3.3	1.5	4.3	9.7
2.01	2.71	2.59	2.93	2.75	2.49	2.89	2.40	1.99
10	6	7	6	5	5	5	7	13
7	3	3	3	3	2	3	4	10
251	145	188	145	137	114	124	170	325
188	76	74	84	76	61	79	97	249
6.0	5.6	5.2	6.0	4.0	4.1	5.2	5.8	5.5
66.2	1000.0	1000.0	1000.0	1000.0	1000.0	116.6	97.4	34.9
78.1	272.0	69.9	671.6	78.4	32.6	21.1	234.8	47.9
7.6	1000.0	1000.0	1000.0	1000.0	1000.0	34.1	49.9	6.3
Neutral Dh	D(B) in D	Dhue (R-B Neutral Dh						
5.4	12.9	11.2	10.9	9.0	8.8	9.4	27.8	5.1
							0.8	27.5
							0.0	44.1
							2.9	18.8
							2.7	38.1
							0.4	63.6
							2.5	21.1
52	172	142	206	127	211	133	114	166
4.	3.	2.	3.	2.	3.	2.	2.	4.

						Week 38		
Jet Print PRO	TT 2645-39-4	AS 2605-87 2	AS 2605-87 3	AS 2605-87 5	AS 2605-87 6	Archie SU2 66D1 Control	Cabo	T2645-2
02-36-0 Photo	02-36-0 Vega	02-36-0 Vega	02-36-0 Vega	02-36-0 Vega	02-36-0 Vega	02-38-0 Photo	02-38-0 Photo	02-38-1 VEGAS
5.0	4.0	4.0	3.0	3.0	4.0	3.0	5.0	4.0
4.3 28 386724 1493 Good 17 5 14 26 0	4.0 14 500946 1903 Good 16 4 13 21 8	3.5 13 456949 1745 Good 14 1 12 16 2	3.5 12 456686 1744 Good 13 2 11 17 6	3.0 10 450031 1720 Good 13 2 9 15 5	3.5 11 456752 1744 Good 11 1 10 13 4	4.0 34 438073 1677 Average 35 9 25 53 28	4.5 28 405554 1561 Good 31 8 22 47 7	4.0 15 490457 1865 Good 19 3 13 21 7
Unimaged Black	50% Black	100% Black	100% Black	100% Cyan	100% Cyan	100% Cyan	100% Black	100% Black
16.9 1.73	2.5 2.71	4.3 2.43	4.3 2.43	5.2 2.37	4.8 2.37	6.9 2.24	9.1 2.03	1.6 2.89
30 15 762 384 4.4	7 5 183 130 4.4	6 3 150 71 4.7	6 3 157 66 4.2	7 2 165 56 3.3	7 2 165 58 3.1	7 5 183 122 4.2	14 11 356 277 11.9	7 3 168 86 12.4
2.4 2.3 6.0	10.5 39.2 130.8	12.9 18.3 52.4	8.1 7.4 20.8	9.0 43.7 1000.0	12.2 1000.0 1000.0			
Magenta i	Magenta i	Cyan in N	Neutral Dh	Pure Cyan	Pure Cyan			
1.9	9.3	11.4	6.7	9.0	12.2			
25.8 43.4 13.1	0.4 0.2 0.2	1.2 0.8 3.3	1.0 0.6 3.8	0.2 0.5 3.3	0.4 1.2 4.2			
53.3	2.4	1.4	1.3	0.8	0.6			

60.4	2.7	0.4	0.4	0.9	0.4			
22.3	0.6	3.9	3.1	2.3	4.2			
50	204	202	260	253	212	226	68	175
4.	2.	2.	2.	2.	2.	3.	4.	3.
5.0	4.0	4.0	4.0	4.0	4.0	4.0	5.0	4.0
4.5	4.3	4.0	4.0	3.0	4.0	4.3	4.5	4.0
39	17	10	9	11	11	40	31	6
404328	487774	460172	458309	457367	460124	442411	388710	463925
1556	1856	1757	1750	1747	1757	1693	1500	1770
> unimage	Good	Good	Good	Good	Good	Average	Good	Average
19	21	13	12	11	12	36	28	20
3	3	2	1	1	1	7	2	6
14	15	10	9	10	10	30	24	6
24	24	15	13	14	13	52	29	24
0	6	5	4	4	3	22	4	18
Unimaged	Cyan	50%	Black	100	Black	100	Magenta	1
10.3	1.7	2.4	2.3	2.6	2.1	3.6	14.6	7.0
2.00	2.88	2.67	2.66	2.66	2.74	2.48	1.81	2.12
17	7	5	5	4	5	7	12	6
6	5	3	3	3	3	4	9	4
432	178	122	117	112	119	165	310	147
142	114	79	79	69	71	91	234	89
4.6	4.9	4.3	3.3	4.2	4.2	5.5	5.6	8.0
8.6	59.5	113.2	38.4	1000.0	1000.0			
10.6	32.4	41.4	35.4	1000.0	1000.0			
6.4	43.5	52.5	32.6	1000.0	1000.0			
Pure	Yello	Neutral	Dh	Yellow	in	Yellow	in	Dmin
6.4	12.4	10.1	7.4	12.3	13.6			
34.0	12.8	2.1	2.7	1.4	1.8			
45.2	12.1	3.0	2.9	2.3	2.1			
16.2	1.4	2.0	3.1	4.4	3.9			
48.6	15.8	2.5	2.9	2.0	2.5			
67.7	14.5	4.4	4.3	2.6	3.5			
23.8	2.1	2.8	3.3	3.6	3.9			
50	203	177	319	188	123	122	75	297
4.	2.	2.	3.	2.	2.	3.	4.	3.

TT2645-3	TT2645-4	TT2645-5
02-38-1	02-38-1	02-38-1
VEGAS	VEGAS	VEGAS
4.0	3.0	3.0
3.7	3.5	3.5
17	10	16
499934	465387	487247
1900	1775	1854
Good	Good	Good
21	14	16
4	2	2
15	10	14
26	17	19
.9	8	5
lack 100%	lack 100%	lack 100%
1.3	4.6	123
3.03	2.31	2.66
8	7	8
4	3	3
198	175	198
104	71	81
13.6	11.5	11.5

224	208	267
3.	3.	3.
4.0	4.0	3.0
3.5	3.5	3.5
7	8	10
505927	476961	497733
1921	1817	1892
Average	Average	Average
15	15	20
4	4	5
7	7	9
18	19	24
10	12	15
Black 100	Black 100	Magenta 100%
3.9	7.1	3.1
2.65	2.12	2.50
7	6	6
5	3	3
175	140	152
122	69	71
7.9	7.7	8.7
205	287	212
2.	3.	3.

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